

PAT-NO: JP411222206A  
DOCUMENT-IDENTIFIER: JP 11222206 A  
TITLE: SUPERPOSING METHOD FOR BUILDING MATERIAL  
PUBN-DATE: August 17, 1999

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APPL-NO: JP10034079

APPL-DATE: January 30, 1998

INT-CL (IPC): B65B033/00

## ABSTRACT:

PROBLEM TO BE SOLVED: To improve working efficiency in a superposing method for building materials, automate easily the superposing method by machine installation, and achieve the effective utilization of material resources.

SOLUTION: A plurality of building materials 1 such as exterior materials and roof tiles are superposed on one another in a state that a releasable elastic pressure-sensitive adhesive 2 such as a hot-melt adhesive is interposed therebetween. Examples of the building materials 1 include inorganic exterior materials such as siding boards, roof tile members, glass members,

ceiling  
materials such as rock wool boards, floor materials for precious  
wood-woody  
floors, etc., interior wall materials such as precious wood veneer  
boards, and  
others. Rubber-based, urethane resin-based, silicone resin-based,  
modified  
silicone resin-based and like pressure-sensitive adhesives can be  
adopted as  
the releasable elastic pressure-sensitive adhesive 2. In order to  
make the  
pressure-sensitive adhesive releasable, these various pressure-  
sensitive  
adhesives are subjected to heat treatment or chemical treatment and  
are used by  
reducing pressure- sensitive performance to a predetermined level.  
This level  
of the pressure- sensitive performance is decided by a surface state  
of each  
building material 1 to be used.

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